



D70E Terminal



Fault Codes Manual

7. ERROR MESSAGES

Problem	Cause	Remedy
9999999	The scale is overloaded	Reduce the weight to a value below the maximum scale capacity.
	Weight cannot be reset	Unload the scale plate and attempt to power the terminal again.
	Zeroing off-range on powering	Switch off the terminal, unload the scale then power the terminal again.
P _ _ _ _ _ piece counter mode only	AUW not calculated	Carry out the AUW calculation procedure (see <i>par. 5.10.2 on page 1-50</i>).
Overload	The scale is overloaded.	Reduce the weight to a value below the maximum scale capacity.
Underload	The balance is negative at least 20 divisions.	If on completion of the operation the display shows a value other than zero , press  to zero-set the reading.If the display is not zero-set on pressing the key: switch off the terminal

		and then switch it on again; 1) If the problem persists, contact your Service Centre.
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8. ERROR MESSAGE CODING

Only one code is displayed with the errors. To delete it, reset the terminal.

<i>Problem</i>	<i>Cause</i>	<i>Remedy</i>
-01- Converter failure	Scale connector disconnected or broken	Switch the terminal off and make sure that the connector is correctly connected. If necessary, disconnect it, re-connect it and then power the terminal again.
	Conversion board failure	Contact the Service Centre.
-02- EEPROM error	Voltage drop during an incorrect operation	Reset the instrument. If the error persists, contact the Service Centre for possible replacement of the CPU board.
-04- RAM checksum error -05- EPROM checksum error	CPU board fault	Reset the instrument. If the error persists, contact the Customer Service for possible replacement of the CPU board.