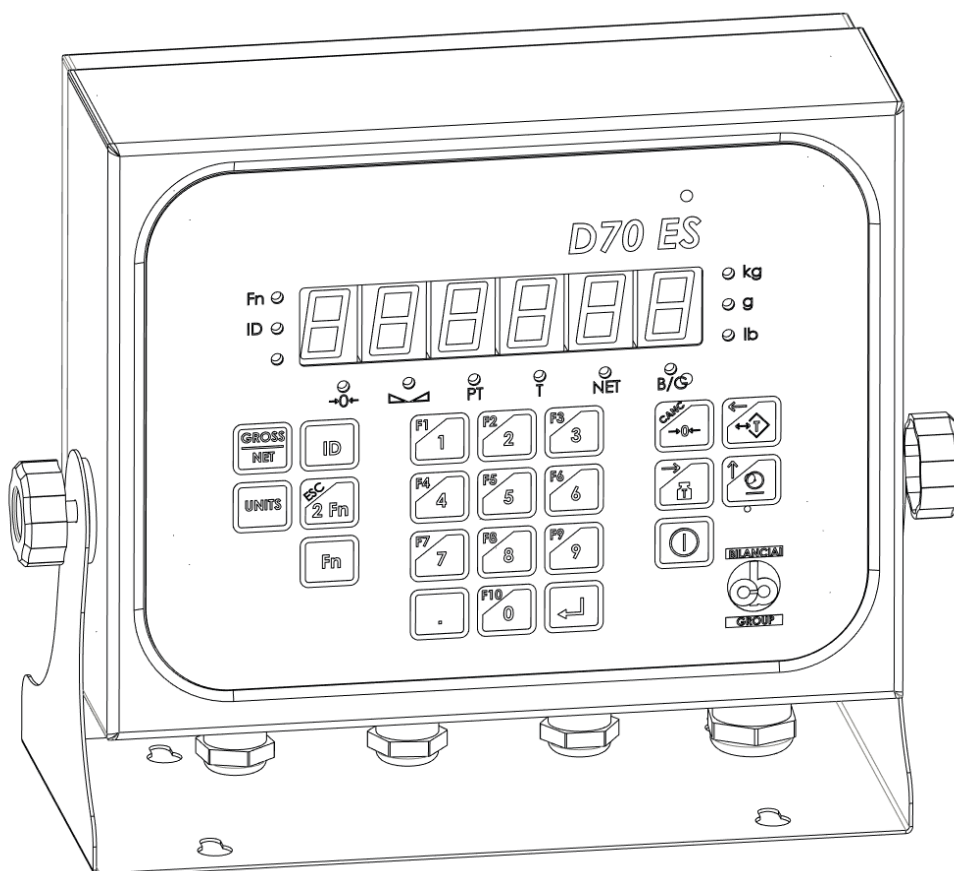


SOCIETÀ COOPERATIVA
BILANCIAI



D70ES Terminal



Fault Codes manual

7. ERROR MESSAGES

Problem	Cause	Solution
OverLD	The scale is in overload	Reduce the weight to a value below the maximum capacity so as to bring it back to the weighing range.
Undrld	The scale is in underload	Reposition the scale plate. Procedures that reset the weight.
	Weight not resettable	Unload the scale plate and try switching the terminal on again.
	Unstable weight	Remove the cause of the weight instability and try switching the terminal on again.
P _ _ _ _ _ Piece count mode only	AUW not calculated	Run the AUW calculation procedure (see par. 5.10.1)

8. ERROR MESSAGES CODINGS

Only one code is displayed with errors; to delete it, turn the terminal off and back on again.

Problem	Cause	Solution
-01- Faulty converter	Scale connector disconnected or down	Turn off the terminal and check whether the connector is fitted on correctly. Disconnect it and reconnect it if necessary, then turn the terminal
	Faulty conversion board	Contact the Assistance Service.
-02- Parameter memory error	Voltage drop during an incorrect operation	Switch the instrument off and back on again. If the error persists, contact the Assistance Service for the possible replacement of the CPU board.
-04- Program checksum error	Faulty CPU board	Switch the instrument off and back on again; if the error persists, contact the Assistance Service for the possible replacement of the CPU board.
-05- RAM checksum error		